



EPOXY HB PROTECTIVE PRIMER

This is an high build Epoxy Anti-corrosive Primer which goes very well with all finishing Epoxy-P.U. & C.R. systems.

TECHNICAL DETAILS

Mode of Packing : Two pack system.
Mixing ratio : 4 : 1.
Colour : That of Red oxide./Grey
Specific gravity : 1.45+/-0.200
Finish : Matt.
Flexibility & Adhesion : Good.
Drying Time : Hard day, 8 Hrs,
Film thickness : 35 to 50 Microns DFT.
Mode of application : Can be sprayed or brushed.
Surface preparation : Surface are to be sand or grit blasted
: to a profile of 30 microns.
Special precaution : Base paint and adduct to be mixed in
: 4 : 1 ratio and kept in the container
: for 30 minutes before application.
Resistance of corrosion : Excellent.
Pot Life : 8 to 10 hrs.
Can stability : One year from date of manufacture.
Remarks : An ideal Epoxy Primer for all Epoxy
: System of coating.

Surface Preparation

Remove grease oil and other contaminants preferably by using KIRAN DEGREASING SOLVENT. Blasts clean to a surface profile not exceeding 65 microns. If blasting is not practical make full use of mechanical tools along with manual chipping and wire brushing to remove loose rust and sc Excessive burnishing of steel is to be avoided. Thoroughly dust down all surface best results can be achieved if the manually cleaned surface is treated with metal conditioning solution. The surface should clean and dry before application of High Build Coatings

Notes

1. Use off the mixed paint within the stipulated pot life period.
2. Do not apply when temperature falls below 10 C or when relative humidity rises above 90% or during rain fog or mist.
3. Brushes and spray equipments should be cleaned with Thinner Otherwise equipment is liable to be damaged

THE ABOVE INFORMATION IS GIVEN IN GOOD FAITH AND
CUSTOMER IS ADVISED TO TEST THE MATERIAL BEFORE USE

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