



1-UP Epoxy P.U. Zinc Rich Primer

SCOPE

A two pack epoxy p.u. Cure zinc pigmented blast primer which gives long term protection to freshly blast cleaned steel depending on the prevailing conditions it does not affect welding or cutting operations. It can be over coated with wide range of high performance coatings such as Epoxy, Polyurethane, H.R.Paint, Chlororubber etc. Inconjunction with system. It withstands back-filling materials and is not affected. It is specially develop for application smooth surfaces as SS, Galvanize, Aluminum etc.

Technical Details

Type	Two pack, cold cured.
Mixing ratio	Base : Catalyst : 3.6 : 0.4 by volume.
Pot Life	1 hours.
Allocation	Brush, Roller, Airless spray.
Recommended DFT	26-50 microns per coat.
Corresponding WFT	75-150 microns per coat.
Theoretical Spreading Rate	6.0 - 12 Sq. Mt/Lt.
Drying Time	Touch Dry : 5-10 Min. Dry to Handle: 1.30 Hours Hard Dry: 4 hours. Curing Time: 7 days.
Overcoating Interval	24 Hours.
Thinner	1-UP P.U. Thinner.
Finish	Matt.
Storage life	Upped nine months as long as they Are kept under cover in dry place Under normal temperature.

**THE ABOVE INFORMATION IS GIVEN IN GOOD FAITH AND
CUSTOMER IS ADVISED TO TEST THE MATERIAL BEFORE USE**



KIRAN PAINTS PVT. LTD.



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